# **Manual** Two axis inclinometer TILT001-2DO-USB

#### Features

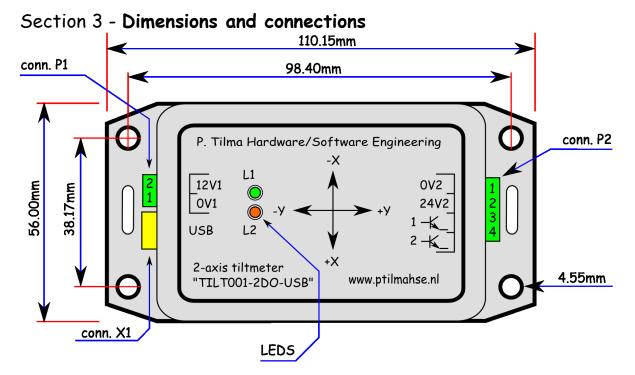
- Two-axis inclination measurement.
- USB interface ( HID class device ).
- USB powered or external supply.
- Two isolated alarm outputs.
- Two diagnostic LEDS.
- Alarm conditions configurable.
- Standalone operation.
- Desktop software ( calibration, configuration, test ).

# Section 1 - Contents

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#### Section 2 - General description

The TILT001-2DO-USB is a two axis intelligent inclinometer. The device can be powered by USB or by an external supply ( automatic switchover). Sensor and electronics are housed in an enclosure which can be easily mounted. Communication with the device is possible by means of the USB interface. Commands are implemented to perform calibration, change operational mode or request measurements for inclination and acceleration. Desktop software is included for configuration and testing. The module is equipped with two configurable optoisolated digital outputs.



| Connector X1 - USB B | Signal name | Description |
|----------------------|-------------|-------------|
| Pin 1                | VCC         | +5V         |
| Pin 2                | D-          | Data -      |
| Pin 3                | D+          | Data +      |
| Pin 4                | GND         | Ground      |

| Connector P1 | Signal name | Description         |
|--------------|-------------|---------------------|
| Pin 1        | OV1         | Power supply return |
| Pin 2        | 12V1        | Power supply 12V    |

| Connector P2 | Signal name | Description            |
|--------------|-------------|------------------------|
| Pin 1        | 0V2         | Output supply return   |
| Pin 2        | 24V2        | Output supply          |
| Pin 3        | Output 1    | High side power switch |
| Pin 4        | Output 2    | High side power switch |

# Section 4 - Technical specifications

| Electrical          | Operating conditions | Max. ratings |
|---------------------|----------------------|--------------|
| Supply voltage      | 513V                 |              |
| Supply current      | 25mA @ 5V            |              |
| Digital outputs (2) | 24V                  | 200mA        |

| Mechanical                                    |                        |
|---|------------------------|
| Enclosure dimension (length x width x height) | 110mm × 56mm × 25mm    |
| Enclosure material                            | ABS plastic            |
| Enclosure mounting holes                      |                        |
| Connector USB                                 | Device USB type B      |
| Connector power supply                        | Phoenix MC1,5/2-G-3,81 |
| Connector digital outputs                     | Phoenix MC1,5/4-G-3,81 |

| Environmental         |             |
|-----------------------|-------------|
| Operating temperature | -20°C +20°C |
| Humidity              |             |
| Protection            |             |

| Measurement                               |              |
|---|--------------|
| Number of axes                            | 2            |
| Range per axis inclination / acceleration | 70° / 1000mg |
| Inclination resolution / accuracy         | 0.1° / 0.2°  |
| Acceleration resolution/ accuracy         | 1 mg / 5mg   |

| USB interface |                                 |
|---------------|---------------------------------|
| Interface     | USB 2.0 Full speed (12 Mbits/s) |
| Device class  | HID (Human Interface Device)    |
| Connector     | Standard USB B                  |

| Software            |                              |
|---------------------|------------------------------|
| USB                 | Full speed                   |
| Driver              | HID (Human Interface Device) |
| Desktop application | Windows/x86                  |

## Section 5 - HID class device

The TILT001-2DO-USB conforms to the USB HID Class specification version 1.1. After the inclinometer has been connected with your desktop computer (on which an usb-aware operating system is running), the device will automatically be identified as a HID class device. The desktops operating system will then load a HID class device driver. The host now can send and receive data by sending and requesting reports in control or interrupt transfers.

The Windows PC application program makes use of the following functions :

| Windows HID API  |  |  |
|--|--|--|
| API function Purpose   |  |  |
| HidD_GetFeature() Read a feature report (USB control transfer) |  |  |
| HidD_SetFeature() Send a feature report (USB control transfer) |  |  |
| ReadFile() Read an input report (USB interrupt transfer)       |  |  |

# Section 6 - Communication protocol

Commands are implemented to request measurements for inclination and acceleration, perform calibration and change operational mode. The supplied PC application program makes use of these different commands.

| Test         |           |             |                                |
|--------------|-----------|-------------|--------------------------------|
| USB transfer | Report id | Report size | Description                    |
| Control      | 0x01      | 0x27        | Get software version           |
| Control      | 0x02      | 1           | Toggle digital output 1        |
| Control      | 0x03      | 1           | Toggle digital output 2        |
| Control      | 0x04      | 1           | Toggle led L1                  |
| Control      | 0x05      | 1           | Toggle led L2                  |
| Control      | 0x06      | 1           | Toggle onboard led             |
| Control      | 0x07      | 2           | Power source (USB or external) |
| Control      | 0x09      | 2           | Get number USB interupts       |
| Control      | 0x09      | 2           | Get acceleration sensor type   |
| Control      | 0x0a      | 2           | Get device addres              |

|           | Measurement |        |  |  |
|-----------|-------------|--------|--|--|
| USB       | Report      | Report | Description                                  |  |
| transfer  | id          | size   |  |  |
| Control   | 0x10        | 4      | Get acceleration values for Xaxis and Y-axis |  |
| Control   | 0×11        | 4      | Get inclination values for Xaxis and Y-axis  |  |
| Control   | 0x12        | 1      | Measurement inclination on                   |  |
| Control   | 0x13        | 1      | Measurement inclination off                  |  |
| Control   | 0x14        | 2      | Get onboard temperature                      |  |
| Control   | 0x15        | 4      | Get duty cycle X axis (* 1000)               |  |
| Control   | 0x16        | 4      | Get duty cycle Y axis (* 1000)               |  |
| Control   | 0x17        | 2      | Get update rate per second                   |  |
| Control   | 0x18        | 2      | Set filter property                          |  |
| Control   | 0x19        | 2      | Get filter property                          |  |
| Interrupt | 0x20        | 2      | Inclination X-axis                           |  |
| Interrupt | 0x21        | 2      | Inclination Y-axis                           |  |
| Interrupt | 0x22        | 2      | Acceleration X-axis                          |  |
| Interrupt | 0x23        | 2      | Acceleration Y-axis                          |  |

|                 | Initialisation                |   |  |  |
|-----------------|-------------------------------|---|--|--|
| USB<br>transfer | ReportReportDescriptionidsize |   | Description                                    |  |
| Control         | 0x30                          | 1 | Set calibration and alarm variables to default |  |
| Control         | 0×31                          | 1 | Set calibration variables to default           |  |
| Control         | 0x32                          | 1 | Set alarm variables to default                 |  |
| Control         | 0x33                          | 1 | Enable sending inclination to USB              |  |
| Control         | 0x34                          | 1 | Disable sending inclination to USB             |  |
| Control         | 0x35                          | 1 | Enable sending acceleration to USB             |  |
| Control         | 0x36                          | 1 | Disable sending acceleration to USB            |  |

|                 | Calibration  |                |   |  |
|-----------------|--------------|----------------|---|--|
| USB<br>transfer | Report<br>id | Report<br>size | Description                                     |  |
| Control         | 0x40         | 2              | Set calibration value for X-axis horizontal     |  |
| Control         | 0×41         | 2              | Set calibration value for X-axis vertical (-1g) |  |
| Control         | 0x42         | 2              | Set calibration value for X-axis vertical (+1g) |  |
| Control         | 0x43         | 2              | Get calibration value for X-axis horizontal     |  |
| Control         | 0x44         | 2              | Get calibration value for X-axis vertical (-1g) |  |
| Control         | 0x45         | 2              | Get calibration value for X-axis vertical (+1g) |  |
| Control         | 0x46         | 2              | Set calibration value for Y-axis horizontal     |  |
| Control         | 0x47         | 2              | Set calibration value for Y-axis vertical (-1g) |  |
| Control         | 0x48         | 2              | Set calibration value for Y-axis vertical (+1g) |  |
| Control         | 0x49         | 2              | Get calibration value for Y-axis horizontal     |  |
| Control         | 0x4a         | 2              | Get calibration value for Y-axis vertical (-1g) |  |
| Control         | 0x4b         | 2              | Get calibration value for Y-axis vertical (+1g) |  |

| Alarm configuration |        |        |   |  |
|---------------------|--------|--------|---|--|
| USB                 | Report | Report | Description                                 |  |
| transfer            | id     | size   |   |  |
| Control             | 0x50   | 2      | set inclination alarm low value X axis      |  |
| Control             | 0x51   | 2      | set inclination alarm high value X axis     |  |
| Control             | 0x52   | 2      | get inclination alarm low value X axis      |  |
| Control             | 0x53   | 2      | get inclination alarm high value X axis     |  |
| Control             | 0x54   | 2      | set inclination alarm low value Y axis      |  |
| Control             | 0x55   | 2      | set inclination alarm high value Y axis     |  |
| Control             | 0x56   | 2      | get inclination alarm low value Y axis      |  |
| Control             | 0x57   | 2      | get inclination alarm high value Y axis     |  |
| Control             | 0x58   | 2      | set max. acceleration change value X axis   |  |
| Control             | 0x59   | 2      | get max. acceleration change value X axis   |  |
| Control             | 0x5a   | 2      | 2 set max. acceleration change value Y axis |  |
| Control             | 0x5b   | 2      | get max. acceleration change value Y axis   |  |
| Control             | 0x5c   | 4      | set assignment of alarms to outputs         |  |
| Control             | 0x5d   | 4      | get assignment of alarms to outputs         |  |
| Control             | 0x5e   | 2      | set hysteresis inclination alarm            |  |
| Control             | 0x5f   | 2      | get hysteresis inclination alarm            |  |
| Control             | 0x60   | 2      | set output behaviour                        |  |
| Control             | 0×61   | 2      | get output behaviour                        |  |
| Interrupt           | 0x70   | 2      | Vibration alarm X-axis                      |  |
| Interrupt           | 0x71   | 2      | Vibration alarm Y-axis                      |  |
| Interrupt           | 0x72   | 2      | Inclination alarm X-axis                    |  |
| Interrupt           | 0x73   | 2      | Inclination alarm Y-axis                    |  |

|                    | Output 1 | Output 2 | L1 (led) | L2 (led) | USB    |
|--------------------|----------|----------|----------|----------|--------|
| Vibration X axis   | bit 31   | bit 30   | bit 29   | bit 28   | bit 27 |
| Vibration Y axis   | bit 23   | bit 22   | bit 21   | bit 20   | bit 19 |
| Inclination X-axis | bit 15   | bit 14   | bit 13   | bit 12   | bit 11 |
| Inclination Y-axis | bit 7    | bit 6    | bit 5    | bit 4    | bit 3  |

Bit assignment command "setAlarmAss".

Bit assignment command "setOutputConf"

|          | Polarity | Freeze | Pattern |
|----------|----------|--------|---------|
| Output 1 | bit 15   | bit 14 | bit 13  |
| Output 2 | bit 11   | bit 10 | bit 9   |
| L1 (led) | bit 7    | bit 6  | bit 5   |
| L2 (led) | bit 3    | bit 2  | bit 1   |

#### Section 7 - Temperature compensation

The output of the tilt sensing element inside the TILT001-2DO-USB is not entirely independant of temperature. Especially in the case of large temperature differences this effect might influence accuracy. Thats why hardware and software have been implemented to compensate for this effect.

| 💿 Tilt -> Auxiliary        |                     | _ 🗆 🛛         |
|----------------------------|---------------------|---------------|
| -Internal data             |                     | ]             |
| Software version           | vare version, 01.00 | Read          |
| Board temperature          | 24.6                | Read          |
| Current duty cycle X axis  | 49546               | Read          |
| Current duty cycle Y axis  | 46757               | Read          |
| Output rate per second     | 4                   | Read          |
| Power                      | USB                 | Read          |
| USB interupts (transactie) | 385                 | Read          |
| Acceleration sensor        | 202                 | Read          |
| Device addres              | 1                   | Read          |
| Toggle outputs             |                     |               |
| Toggle outpu               | it 1 Toggle outpu   | t 2           |
| Toggle onboard led         | Toggle led L1       | Foggle led L2 |
|                            |                     |               |

Read current board temperature

#### Section 8 - Calibration

In menu "Tilt-> Calibration->Three point" you can calibrate the TILT001-2DO-USB. The procedure is as follows :

Locate the sensor in such a way that the X-axis is parallel to the earth's surface. Press button "Calibrate X-axis at 0". Locate the sensor in such a way that the X-axis is perpendicular to the earth's surface. Press button "Calibrate X-axis at 90". Rotate the sensor 180 so that the X-axis is again perpendicular to the earth's surface. Then press button "Calibrate X-axis at -90".

The calibration procedure for the y-axis goes in exactly the same way.

| 💿 Tilt -> Calibration - | > Three point               |      |
|-------------------------|-----------------------------|------|
| -X-axis                 |                             | ]    |
| 49835                   | Calibrate X-axis at 0       | Read |
| -10831                  | Calibrate X-axis at 90      | Read |
| 12046                   | Calibrate X-axis at -90     | Read |
| -Y-axis                 |                             |      |
| 46785                   | Calibrate Y-axis at 0       | Read |
| 11652                   | Calibrate Y-axis at 90      | Read |
| -11360                  | Calibrate Y-axis at -90     | Read |
| Initi                   | alise calibration variables |      |

### Calibration

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#### Section 9 - Alarm conditions

In menu "Tilt->Alarm->Conditions" inclination limits for the X-axis and Y-axis can be set. If the current X-axis or Y-axis inclination exceeds these limitvalues an inclination alarm will be generated.

In the same menu acceleration limits for the X-axis and Y-axis can be set. If the change in X-axis acceleration or Y-axis acceleration exceeds these limitvalues an acceleration alarm will be generated.

To prevent continuously switching at a critical point an hysteresis procedure has been implemented. The hysteresis value can be changed.

| Tilt -> Alarm -> Conditions                  |  |  |
|--|--|--|
| Inclination alarm conditions [degrees]       |  |  |
| Inclination low X-axis -5 💌 Read Store       |  |  |
| Inclination high X-axis 5 💌 Read Store       |  |  |
| Inclination low Y-axis -5 💌 Read Store       |  |  |
| Inclination high Y-axis 5 💌 Read Store       |  |  |
| Inclination hysteresis [1/10th of degrees]   |  |  |
| Hysteresis 5 💌 Read Store                    |  |  |
| Acceleration alarm conditions [mg]           |  |  |
| Acceleration change X-axis 2000 🗨 Read Store |  |  |
| Acceleration change Y-axis 2000 💌 Read Store |  |  |
| Initialise alarm conditions                  |  |  |

# Setting alarmconditions

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#### Section 10 - Alarm assignment

Four possible alarmevents can be directed to 5 physical outputs. In menu "Tilt->Alarm->Assignment" you can specify how this redirection takes place. Not all possible combinations are allowed.

| 🕣 Tilt -> Alarm -> Assignment 📃 🗖 |                              |          |          |              |     |  |
|-----------------------------------|------------------------------|----------|----------|--------------|-----|--|
| Assignment alarms to              | Assignment alarms to outputs |          |          |              |     |  |
|                                   | Output 1                     | Output 2 | L1 (LED) | L2 (LED)     | USB |  |
| Vibration X axis :                |                              |          |          |              |     |  |
| Vibration Y axis :                |                              |          |          |              |     |  |
| Inclination X axis :              | <b>~</b>                     |          | <b>V</b> |              | ✓   |  |
| Inclination Y axis :              |                              | <b>~</b> |          | $\checkmark$ | ✓   |  |
| Read                              | St                           | ore      | 0×0000   | )a858        |     |  |

Assignment alarmevents to physical outputs

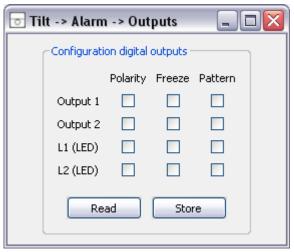
### Section 11 - Output configuration

Three properties determine the behaviour of each output.

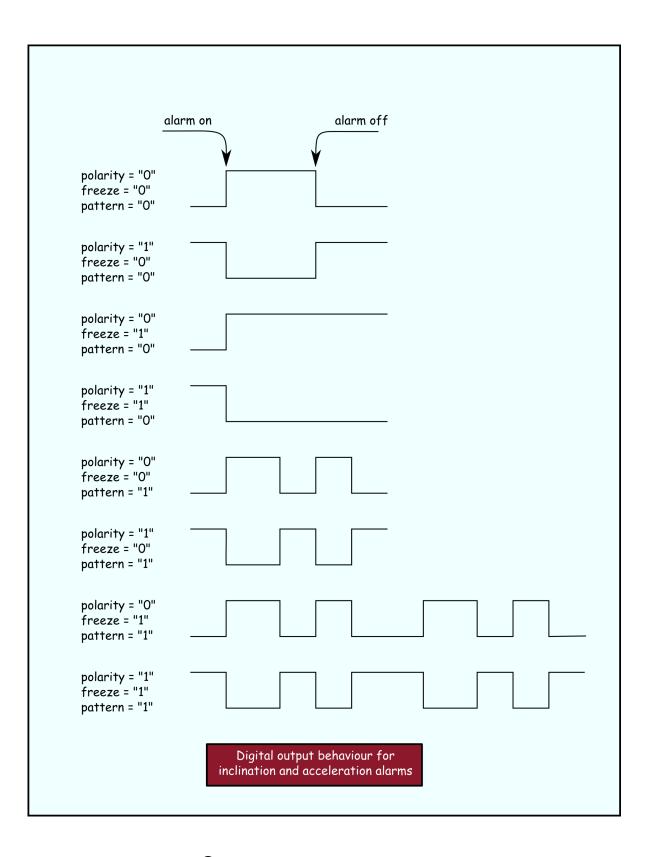
Polarity : voltage level of the output will be inverted.

Freeze : if an alarmevent takes place the output will switch, and will stay in that state even if there is no alarm anymore.

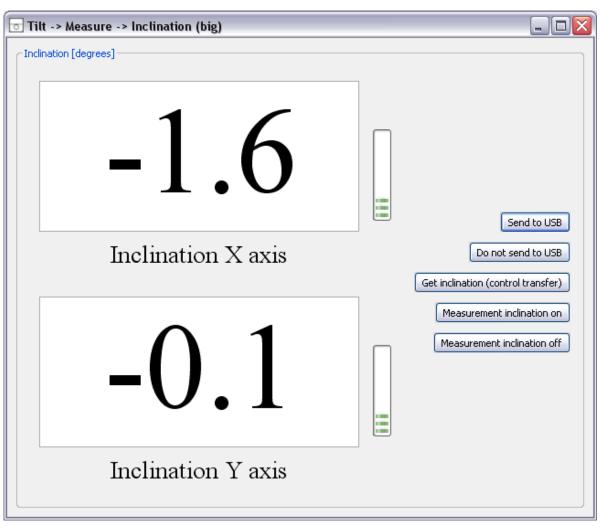
Pattern : an on/off sequence will be send to the output (e.g. buzzer).



Properties physical outputs



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#### Section 12 - More PC application screenshots

Inclination display.

| Items | Description                            |
|-------|--|
| 1     | Box with electronics and sensor        |
| 2     | USB cable (2m)                         |
| 3     | 2 pole plug (phoenix MC1,5/2-ST-3,81 ) |
| 4     | 4 pole plug (phoenix MC1,5/4-ST-3,81 ) |

# Section 13 - Package contents

#### Section 14 - STANDARD LEGAL STUFF

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