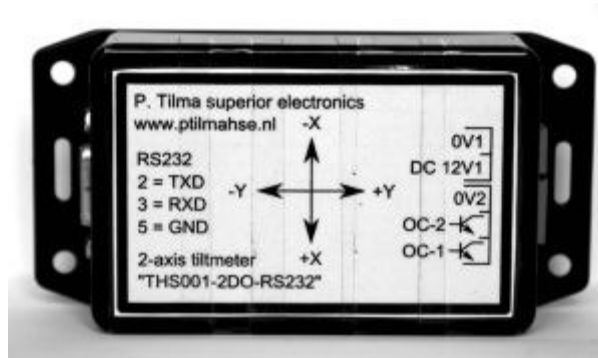


Manual

Two axis inclinometer TILT001-2DO-RS232



Features :

- Two-axis inclination measurement
- Isolated RS232 interface.
- Two isolated outputs.
- Alarm conditions configurable.
- Temperature compensated.
- Desktop software.

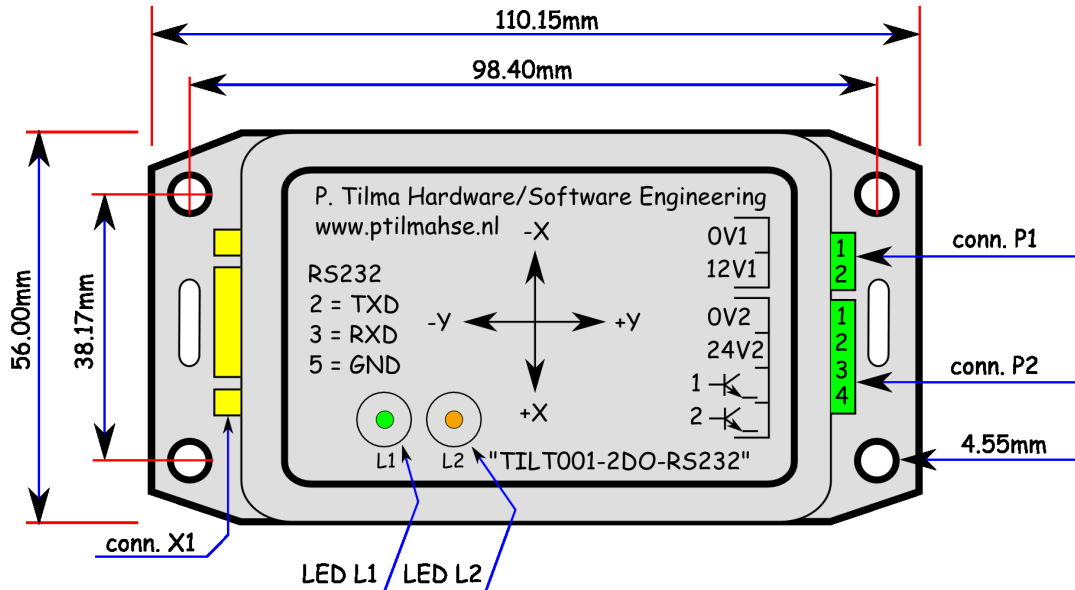
Section 1 - Contents

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Section 2 - **General description** :

The TILT001-2DO-RS232 is a low cost two axis intelligent inclinometer. Sensor and electronics are housed in an enclosure which can be easily mounted. Communication with the device is possible by means of an optoisolated RS232 interface. Commands are implemented to perform calibration, change operational mode or request measurements for inclination and acceleration. Desktop software is included for configuration and testing. The module is equipped with two configurable optoisolated digital outputs.

Section 3 - Dimensions and connections.



| Connector X1 - DSUB 9 Female | Signal name | Description |
|------------------------------|-------------|---------------------|
| Pin 2 | TXD | RS232 transmit data |
| Pin 3 | RXD | RS232 receive data |
| Pin 5 | GND | RS232 return |

| Connector P1 | Signal name | Description |
|--------------|-------------|---------------------|
| Pin 1 | 0V1 | Power supply return |
| Pin 2 | 12V1 | Power supply 12V |

| Connector P2 | Signal name | Description |
|--------------|-------------|------------------------|
| Pin 1 | 0V2 | Output supply return |
| Pin 2 | 24V2 | Output supply |
| Pin 3 | Output 1 | High side power switch |
| Pin 4 | Output 2 | High side power switch |

Section 4 - Technical specifications :

| Electrical | Operating conditions | Max. ratings |
|---------------------|----------------------|--------------|
| Supply voltage | 5..13V | |
| Supply current | 60mA | |
| Digital outputs (2) | 24V | 200mA |

| Mechanical | |
|---|------------------------|
| Enclosure dimension (length x width x height) | 110mm x 56mm x 25mm |
| Enclosure material | ABS plastic |
| Enclosure mounting holes | |
| Connector RS232 | DSUB 9 female |
| Connector power supply | Phoenix MC1,5/2-G-3,81 |
| Connector digital outputs | Phoenix MC1,5/4-G-3,81 |

| Environmental | |
|-----------------------|----------------|
| Operating temperature | -20°C .. +20°C |
| Humidity | |
| Protection | |

| Measurement | |
|---|--------------|
| Number of axes | 2 |
| Range per axis inclination / acceleration | 70° / 1000mg |
| Inclination resolution / accuracy | 0.1° / 0.2° |
| Acceleration resolution/ accuracy | 1 mg / 5mg |
| Temperature compensated | Yes |

| Software | |
|--------------------------------|--|
| RS232 communication parameters | 9600 baud, 8 databits, 2 stopbits, no parity |
| Communication protocol | ASCII commands (see table) |
| Desktop application | Windows/x86 |

Section 5 - Communication protocol.

ASCII commands are implemented to request measurements for inclination and acceleration, perform calibration and change operational mode. The supplied PC application program makes use of these different commands.

| Test | Description | Answer |
|--------------------|-------------------------|----------------|
| <cr> | Software version | softw,0105<cr> |
| toggleOut1<cr> | Toggle digital output 1 | |
| toggleOut2<cr> | Toggle digital output 2 | |
| toggleL1Led<cr> | Toggle led L1 | |
| toggleL2Led<cr> | Toggle led L2 | |
| toggleBoardLed<cr> | Toggle onboard led | |

| Measurement | Description | Answer |
|-------------------|--|---------------------------------------|
| getAccel<cr> | Acceleration values for Xaxis and Y-axis | accelX,300<crLf> accelY,-600<crLf> |
| repAccelOn<cr> | Acceleration values for Xaxis and Y-axis continuously. | |
| repAccelOff<cr> | Repeat function off for acceleration | |
| getIncl<cr> | Inclination values for Xaxis and Y-axis | inclX,-15<crLf> inclY, 3<crLf> |
| repInclOn<cr> | Inclination values for Xaxis and Y-axis continuously. | |
| repInclOff<cr> | Repeat function off for inclination | |
| getTemp<cr> | Onboard temperature | temp,-155<crLf> |
| getDutyXaxis<cr> | Duty cycle X axis (* 1000) | dutyXaxis,40000<crLf> |
| getDutyYaxis<cr> | Duty cycle Y axis (* 1000) | dutyYaxis,60000<crLf> |
| getRate<cr> | Update rate per second | rate,7<crLf> |
| setFilter, 50<cr> | Filter property | |
| getFilter<cr> | | filter,50<crLf> |

| Initialisation | Description | Answer |
|-----------------|--|--------|
| initAllNv<cr> | Set calibration and alarm variables to default | |
| initCalNv<cr> | Set calibration variables to default | |
| initAlarmNv<cr> | Set alarm variables to default | |

| Calibration | Description | Answer |
|------------------|---|------------------------|
| setCalXH<cr> | Set calibration value for X-axis horizontal | |
| setCalXMinV<cr> | Set calibration value for X-axis vertical (-1g) | |
| setCalXPlusV<cr> | Set calibration value for X-axis vertical (+1g) | |
| getCalXH<cr> | Get calibration value for X-axis horizontal | calXH,50000<crLf> |
| getCalXMinV<cr> | Get calibration value for X-axis vertical (-1g) | calXMinH,30000<crLf> |
| getCalXPlusV<cr> | Get calibration value for X-axis vertical (+1g) | calXPlusH,-30000<crLf> |
| setCalYH<cr> | Set calibration value for Y-axis horizontal | |
| setCalYMinV<cr> | Set calibration value for Y-axis vertical (-1g) | |
| setCalYPlusV<cr> | Set calibration value for Y-axis vertical (+1g) | |
| getCalYH<cr> | Get calibration value for Y-axis horizontal | calYH,50000<crLf> |
| getCalYMinV<cr> | Get calibration value for Y-axis vertical (-1g) | calYMinH,30000<crLf> |
| getCalYPlusV<cr> | Get calibration value for Y-axis vertical (+1g) | calYPlusH,30000<crLf> |

| Alarm configuration | Description | Answer |
|-------------------------|---|------------------------|
| setInclLowX,-15<cr> | set inclination alarm low value X axis | |
| setInclHighX,5<cr> | set inclination alarm high value X axis | |
| getInclLowX<cr> | get inclination alarm low value X axis | inclLowX,-15<crLf> |
| getInclHighX<cr> | get inclination alarm high value X axis | inclHighX,5<crLf> |
| setInclLowY,4<cr> | set inclination alarm low value Y axis | |
| setInclHighY,20<cr> | set inclination alarm high value Y axis | |
| getInclLowY<cr> | get inclination alarm low value Y axis | inclLowY,4<crLf> |
| getInclHighY<cr> | get inclination alarm high value Y axis | inclHighY,20<crLf> |
| setAccelChangeX,250<cr> | set max. acceleration change value X axis | |
| getAccelChangeX<cr> | get max. acceleration change value X axis | accelChangeX,250<crLf> |
| setAccelChangeY,40<cr> | set max. acceleration change value Y axis | |
| getAccelChangeY<cr> | get max. acceleration change value Y axis | accelChangeY,40<crLf> |

| Alarm configuration (cont.) | Description | Answer |
|-----------------------------|---|----------------------------|
| setAlarmAss,FFFFFFFF<cr> | assignment of alarms to outputs (hexadecimal format, see table below) | |
| getAlarmAss<cr> | | alarmAss,FFFFFFFF<crLf> |
| setHyst,50<cr> | hysteresis inclination alarm (1/10th of degree) | |
| getHyst<cr> | | hyst,50<crLf> |
| setOutputConf, FFFFFFFF<cr> | behaviour outputs (hexadecimal format, see tabel below) | |
| getOutputConf<cr> | | outputConf, FFFFFFFF<crLf> |

Bit assignment command "setAlarmAss".

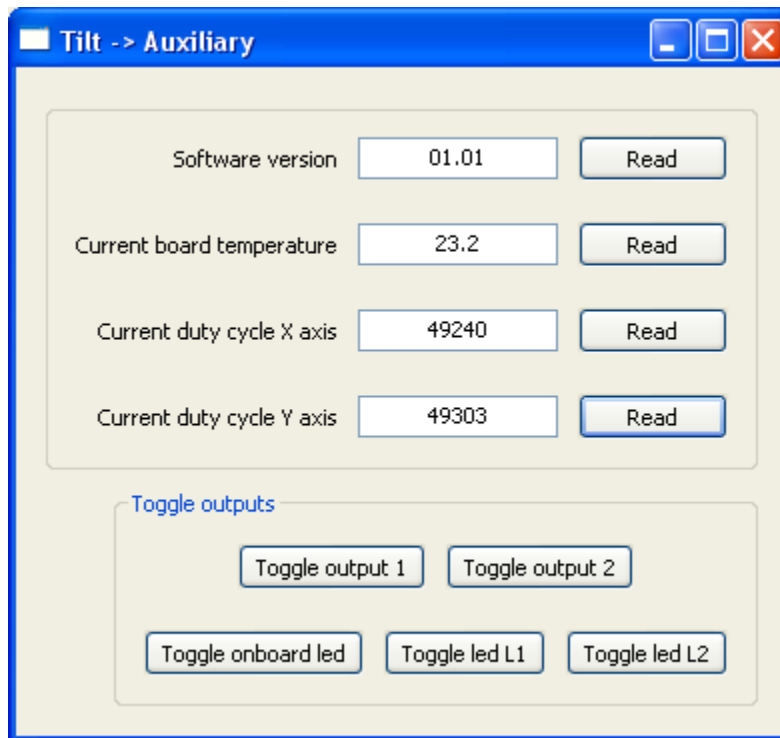
| | Output 1 | Output 2 | L1 (led) | L2 (led) | RS232 |
|--------------------|----------|----------|----------|----------|--------|
| Vibration X axis | bit 31 | bit 30 | bit 29 | bit 28 | bit 27 |
| Vibration Y axis | bit 23 | bit 22 | bit 21 | bit 20 | bit 19 |
| Inclination X-axis | bit 15 | bit 14 | bit 13 | bit 12 | bit 11 |
| Inclination Y-axis | bit 7 | bit 6 | bit 5 | bit 4 | bit 3 |

Bit assignment command "setOutputConf"

| | Polarity | Freeze | Pattern |
|----------|----------|--------|---------|
| Output 1 | bit 15 | bit 14 | bit 13 |
| Output 2 | bit 11 | bit 10 | bit 9 |
| L1 (led) | bit 7 | bit 6 | bit 5 |
| L2 (led) | bit 3 | bit 2 | bit 1 |

Section 6 - Temperature compensation.

The output of the tilt sensing element inside the TILT001-2DO-RS232 is not entirely independant of temperature. Especially in the case of large temperature differences this effect might influence accuracy. Thats why hardware and software have been implemented to compensate for this effect.



Read current board temperature

Section 7 - Calibration.

In menu "Tilt-> Calibration->Three point" you can calibrate the TILT001-2DO-RS232. The procedure is as follows :

Locate the sensor in such a way that the X-axis is parallel to the earth's surface. Press button "Calibrate X-axis at 0".

Locate the sensor in such a way that the X-axis is perpendicular to the earth's surface. Press button "Calibrate X-axis at 90".

Rotate the sensor 180 so that the X-axis is again perpendicular to the earth's surface. Then press button "Calibrate X-axis at -90".

The calibration procedure for the y-axis goes in exactly the same way.

Calibration

Section 8 - Alarm conditions.

In menu "Tilt->Alarm->Conditions" inclination limits for the X-axis and Y-axis can be set. If the current X-axis or Y-axis inclination exceeds these limitvalues an inclination alarm will be generated.

In the same menu acceleration limits for the X-axis and Y-axis can be set. If the change in X-axis acceleration or Y-axis acceleration exceeds these limitvalues an acceleration alarm will be generated.

To prevent continuously switching at a critical point an hysteresis procedure has been implemented. The hysteresis value can be changed.

The screenshot shows a software window titled "Tilt -> Alarm -> Conditions". It contains three main sections for setting alarm conditions:

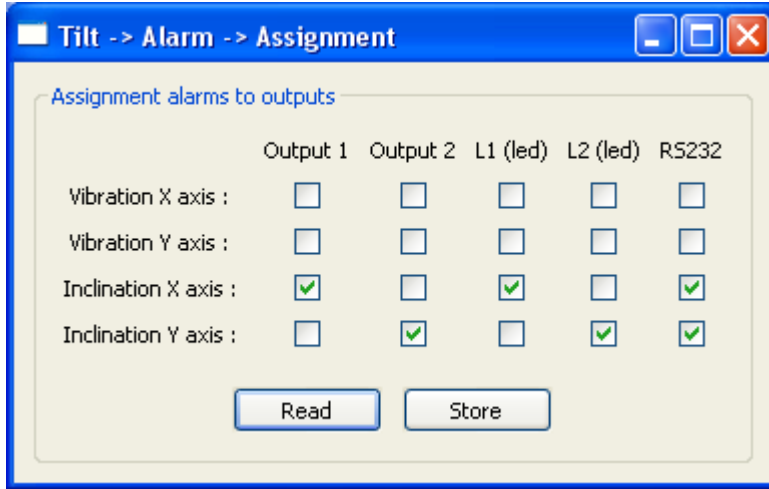
- X axis alarm conditions:**
 - Inclination low: -10 (with up/down arrows, Read, and Store buttons)
 - Inclination high: 10 (with up/down arrows, Read, and Store buttons)
 - Acceleration change: 2000 (with up/down arrows, Read, and Store buttons)
- Y axis alarm conditions:**
 - Inclination low: -15 (with up/down arrows, Read, and Store buttons)
 - Inclination high: 15 (with up/down arrows, Read, and Store buttons)
 - Acceleration change: 2000 (with up/down arrows, Read, and Store buttons)
- Inclination hysteresis:**
 - Hysteresis: 5 (with up/down arrows, Read, and Store buttons)

At the bottom of the window is a button labeled "Initialise alarm conditions".

Setting alarmconditions

Section 9 - Alarm assignment.

Four possible alarm events can be directed to 5 physical outputs. In menu "Tilt->Alarm->Assignment" you can specify how this redirection takes place. Not all possible combinations are allowed.



Assignment alarm events to physical outputs

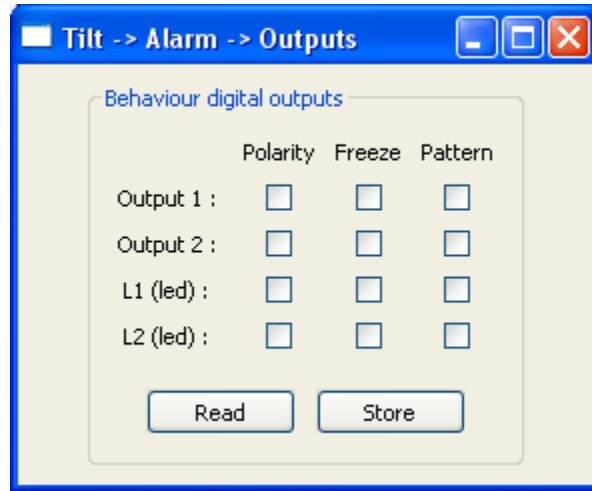
Section 10 - Output configuration.

Three properties determine the behaviour of each output.

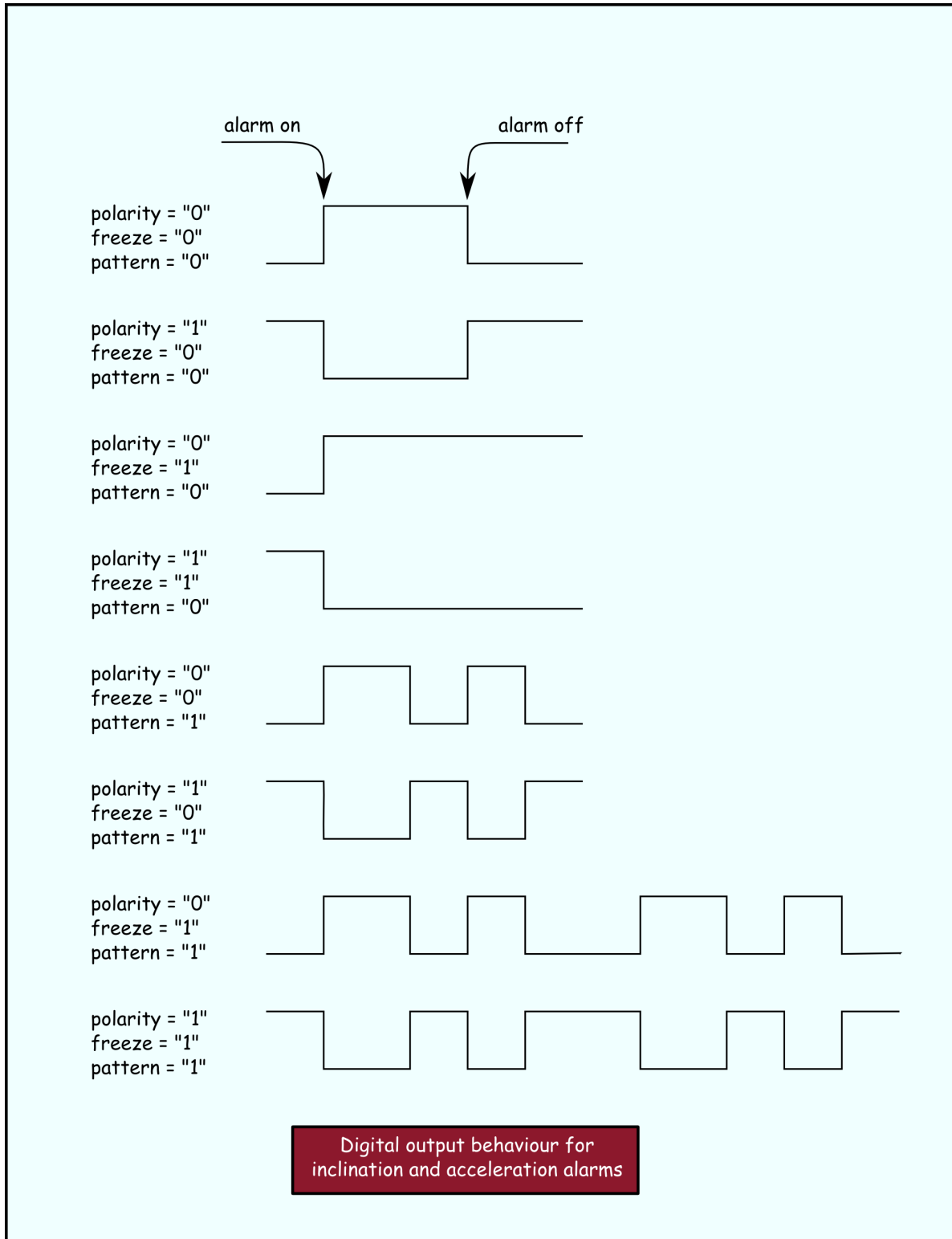
Polarity : voltage level of the output will be inverted.

Freeze : if an alarm event takes place the output will switch, and will stay in that state even if there is no alarm anymore.

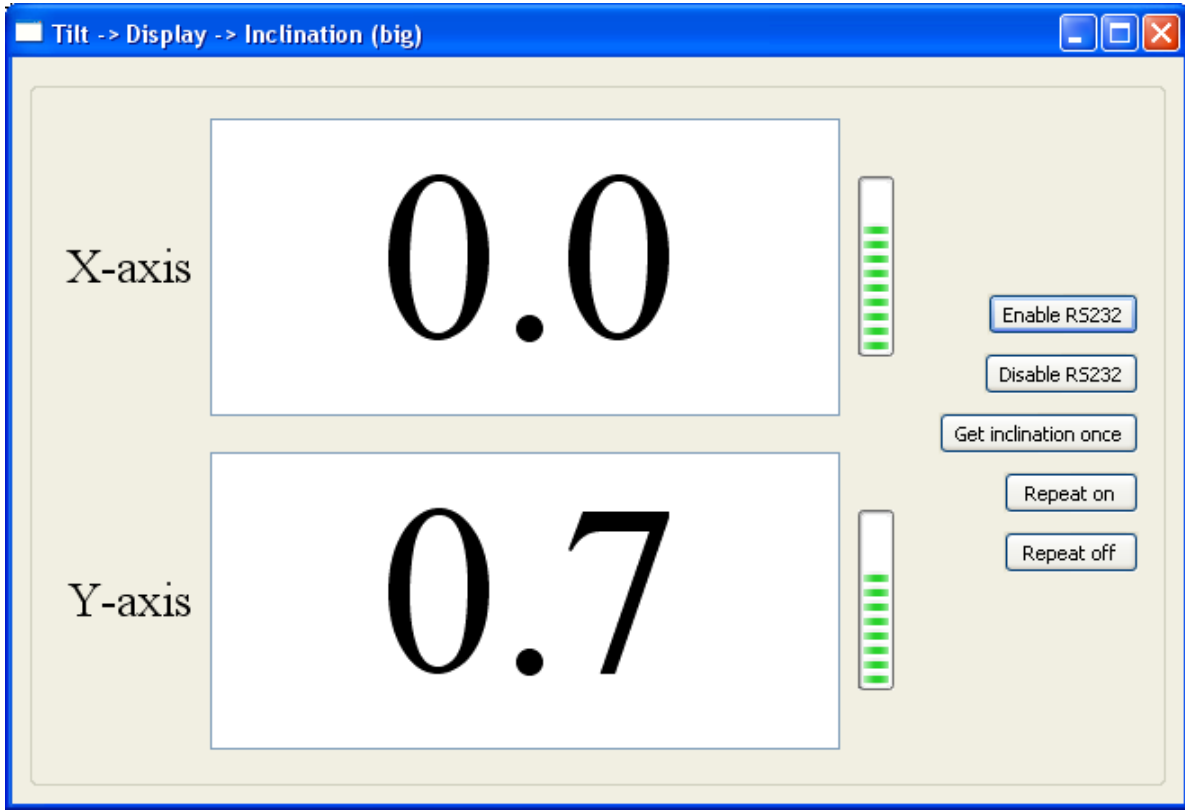
Pattern : an on/off sequence will be send to the output (e.g. buzzer).



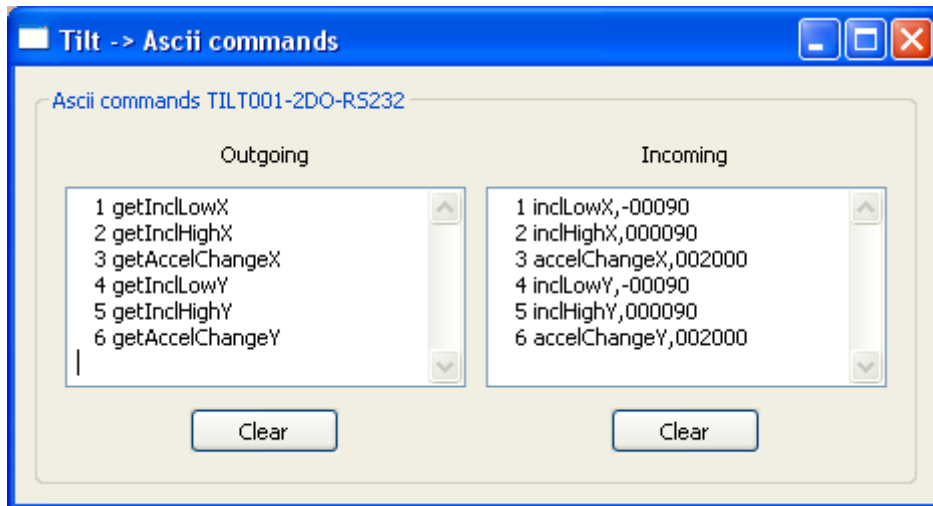
Properties physical outputs



Section 11 - More PC application screenshots.



Inclination display in big format.



Underlying ASCII commands

Section 12 - Package contents.

| Items | Description |
|-------|---|
| 1 | box with electronics and sensor |
| 2 | serial cable (1 to 1, subd 9, male, female) |
| 3 | 2 pole plug (phoenix MC1,5/2-ST-3,81) |
| 4 | 4 pole plug (phoenix MC1,5/4-ST-3,81) |

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